



Government of India  
Ministry of Environment, Forest and Climate Change  
(Impact Assessment Division)

To,

The Managing Director  
GREENERGY BIO REFINERIES PRIVATE LIMITED  
Hanumanahalli Village, Tal: Rannebennur,,Haveri,Karnataka-581123

**Subject:** Grant of Environmental Clearance (EC) to the proposed Project Activity under the provision of EIA Notification 2006-regarding

Sir/Madam,

This is in reference to your application for Environmental Clearance (EC) in respect of project submitted to the Ministry vide proposal number IA/KA/IND2/277024/2022 dated 16 Jun 2022. The particulars of the environmental clearance granted to the project are as below.

1. **EC Identification No.** EC22A060KA175833
2. **File No.** IA-J-11011/59/2022-IA-II(I)
3. **Project Type** New
4. **Category** A
5. **Project/Activity including Schedule No.** 5g(a)-Grain Based distilleries for Ethanol Blended Petrol
6. **Name of Project** Establishment of 300 KLPD Grain based distillery along with 9 MW Co-generation Plant by Greenergy Bio Refineries Private Limited (GBRPL) at Hanumanahalli, Tal.: Rannebennur, Dist.: Haveri, Karnataka State
7. **Name of Company/Organization** GREENERGY BIO REFINERIES PRIVATE LIMITED
8. **Location of Project** Karnataka
9. **TOR Date** N/A

The project details along with terms and conditions are appended herewith from page no 2 onwards.

Date: 11/08/2022

(e-signed)  
A N Singh  
Scientist E  
IA - (Industrial Projects - 2 sector)

*Note: A valid environmental clearance shall be one that has EC identification number & E-Sign generated from PARIVESH. Please quote identification number in all future correspondence.*

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This has reference to your online proposal no. IA/KA/IND2/277024/2022 dated 16<sup>th</sup> June, 2022 for environmental clearance to the above mentioned project.

**2.** The Ministry of Environment, Forest and Climate Change has examined the proposal for setting up of 300 KLPD Grain based Ethanol Plant & 9.0 MW Co-generation power plant (biomass/coal) at village Hanumanahalli, Taluka Rannebennur, District Haveri, State Karnataka by M/s. Greenergy Bio Refineries Private Limited.

**3.** As per the MoEF&CC Notification S.O. 2339(E), dated 16<sup>th</sup> June, 2021, a special provision in the EIA Notification, 2006-(Schedule 5 (ga), Category B2) is made, wherein for all applications made for Grain based distilleries with Zero Liquid Discharge producing ethanol; solely to be used for Ethanol Blended Petrol Programme of the Government of India shall be considered under B2 Category and appraised at Central Level by Expert Appraisal Committee (EAC) with condition that the project proponent shall file a notarized affidavit that ethanol produced from proposed project shall be used completely for EBP Programme.

**4. The details of products and capacity as under:**

<b>S. No.</b>	<b>Name of unit</b>	<b>Name of the product/by-product</b>	<b>Production capacity</b>
1	Distillery plant	Ethanol	300 KLPD
2	Co-generation power plant	Power	9.0 MW
3	DWGS dryer	DDGS	175 TPD
4	Fermentation unit	Carbon di-oxide	248 TPD

**5.** Standard ToR and public Hearing is not applicable as the project falls under category B2 as per Notification S.O. 2339(E), dated 16<sup>th</sup> June, 2021. It was informed that no litigation is pending against the project.

**6.** Total land area required is 9.35 hectares. Greenbelt will be developed in total area of 3.08 hectares i.e. 32.94% of total project area. The estimated project cost is Rs. 238 Crores. Capital cost of EMP would be Rs. 18.15 Crores and recurring cost for EMP would be Rs. 1.9 Crores per annum. Industry proposes to allocate Rs. 3.75 Crores towards Corporate Environment Responsibility. Total Employment will be 140 persons as direct & indirect.

**7.** PP reported that there are no national parks, wildlife sanctuaries, Biosphere Reserves, Tiger/Elephant Reserves, Wildlife Corridors etc. within 10 km distance. The Ranebennur Wildlife Sanctuary is at 6.8 Km. ESZ for same is finalized wide Notification No. S.O. 2147(E) dated 6<sup>th</sup> July, 2017. The Eco-sensitive Zone is spread over an area of 112.74 square kilometers with an extent varying from 100 meters to 4.60 kilometers around the boundary of Ranebennur Blackbuck Sanctuary. The Site is located 5.6 Km from notified ESZ. Tungabhadra river is flowing at a distance of 3.50 Km in South West direction.

**8.** AAQ modelling study for point source emissions indicates that the maximum incremental GLCs after the proposed project would be  $0.447 \mu\text{g}/\text{m}^3$ ,  $0.11 \mu\text{g}/\text{m}^3$ ,  $4.98 \mu\text{g}/\text{m}^3$ ,  $0.53 \mu\text{g}/\text{m}^3$  with respect to PM10, PM2.5, SO2 and NOX. The resultant concentrations are within the National Ambient Air Quality Standards (NAAQS).

**9.** Total fresh water requirement will be  $922 \text{ m}^3/\text{day}$  which will be met from Tungabhadra river. Effluent of  $1789 \text{ m}^3/\text{day}$  quantity will be treated through Condensate Polishing Unit ( $2300 \text{ m}^3/\text{day}$ ). Raw stillage will be sent to decanter followed by Multiple Effect Evaporator (MEE) and dryer to produce Distilled Dried Grains Stillage (DDGS). Sewage Treatment Plant (STP) will be installed to treat sewage generated from factory premises. The plant will be based on Zero Liquid discharge system and treated effluent/water shall not be discharged outside the factory premises.

**10.** Power requirement will be 5.8 MW and will be met from proposed 9.0 MW co-generation power plant. 60 TPH biomass/coal fired boiler will be installed. Electrostatic Precipitator (ESP) with a stack of height of 70 m will be installed for controlling the particulate emissions within the statutory limit of  $50 \text{ mg}/\text{Nm}^3$  for the proposed boiler. 1000 KVA DG set will be used as standby during power failure and stack height (5 m ARL) will be provided as per CPCB norms to the proposed DG sets.

**11. Details of process emissions generation and its management:**

- ESP with a stack height of 70 meters will be installed for controlling the particulate emissions.
- Online Continuous Emission Monitoring System will be installed with the stack and data will be transmitted to CPCB/SPCB servers.
- CO2 (248 TPD) generated during the fermentation process will be collected by bottling plant.

**12. Details of Solid waste/Hazardous waste generation and its management:**

- DDGS (Distilled Dried Grains Stillage) (175 TPD) will be sold as cattle feed / fish feed / prawn feed.
- Boiler ash (36 TPD) will be utilized in brick manufacturing unit proposed within plant premises.
- Used oil will be sold to authorized recyclers.
- CPU and STP Sludge (2.1 TPD) will be used as manure.

**13.** As per the Notification S.O. 2339(E), dated 16<sup>th</sup> June, 2021, PP has submitted self-certification in the form of notarized affidavit declaring that the proposed capacity of 300 KLPD will be used for manufacturing of fuel ethanol only.

**14.** PP reported that the Agreements for Sale are in the name of Haveri Mega

Food Park Private Limited (HMFPPPL). But recently, the name of company has changed from HMFPPPL to Greenergy Bio Refineries Private Limited (GBRPL). Land is under possession of the industry and land use conversion of 8.5 Ha has been completed whereas remaining land use conversion application has been submitted.

**15.** EAC also discussed the following issues during its meeting held during 27<sup>th</sup> -28<sup>th</sup> June, 2022:

- Surface water permission shall be obtained before start of construction activities.
- NOC for drain adjacent to proposed project site shall be obtained as shown in plant layout and reported by PP during EAC. PP informed that application for NOC has been submitted to Karnataka Irrigation Department and NOC will be issued in 2 weeks.
- While submitting proposal to PESO, PP shall conduct Risk assessment taking into account accidental spillage and leakage. Types of rupture and scenario, distance which will be covered and response time.
- Commitment that 10% of power requirement shall be generated from solar power.
- Additional measures proposed in order to mitigate industrial pollution towards the nearest village Hanumanahalli and density of greenbelt to be provided towards nearest populated habitat.
- Measures to control sulphur and nitrogen emissions. Mechanism to achieve prescribed standards of SO<sub>2</sub> and NO<sub>x</sub> emissions. PP informed that AFBC & travelling gate boiler will be used & moisture content of rice husk is only 15% which will not affect the characteristics of pollutants in the flue gases as well as on the performance of ESP.

The committee was satisfied with the response provided by PP on above information.

**16.** The proposal was considered by the EAC (Meeting ID: IA/IND2/13271/27/06/2022) and meeting was held on 27<sup>th</sup> -28<sup>th</sup> June, 2022 in the Ministry, wherein the project proponent and their consultant M/s. Equinox Environments (I) Pvt. Ltd., presented the case under B2 category. The Committee **recommended** the project for grant of environmental clearance.

**17.** The EAC, constituted under the provision of the EIA Notification, 2006 and comprising of Experts Members/domain experts in various fields, have examined the proposal submitted by the Project Proponent in desired form along with the EMP report prepared and submitted by the Consultant accredited by the QCI/ NABET on behalf of the Project Proponent. The EAC noted that the Project Proponent has given undertaking that the data and information given in the application and enclosures are true to the best of his knowledge and belief and no information has been suppressed in the report. If any part of data/information submitted is found to be false/ misleading at any stage, the project will be rejected and Environmental Clearance given, if any, will be revoked at the risk and cost of the project proponent.

**18.** The Committee noted that the EMP report is in compliance of the PFR. The Committee deliberated on the CER plan and found to be addressing the issues in the study area. The EAC has deliberated the proposal and has made due diligence in the process as notified under the provisions of the EIA Notification, 2006, as amended from time to time and accordingly made the recommendations to the proposal. The Experts Members of the EAC have found the proposal in order and have **recommended** for grant of environmental clearance.

**19.** The environmental clearance granted to the project/activity is strictly under the provisions of the EIA Notification 2006 and its amendments. It does not tantamount/construe to approvals/consent/ permissions etc. required to be obtained or standards/conditions to be followed under any other Acts/ Rules/ Subordinate legislations, etc., as may be applicable to the project. The project proponent shall obtain necessary permission as mandated under the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981, as applicable from time to time, from the State Pollution Control Board, prior to construction & operation of the project.

**20.** Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2), Ministry of Environment, Forest and Climate Change hereby accords environmental clearance to the project for **Establishment of 300 KLPD Grain based distillery along with 9 MW Co-generation Plant located at village Hanumanahalli, Taluka Rannebennur, District Haveri, State Karnataka by M/s. Greenergy Bio Refineries Private Limited (GBRPL)**, under the provisions of the EIA Notification, 2006, and the amendments therein, subject to compliance of the terms and conditions as under:-

**A. Specific Condition:**

- (i). As per the Notification S.O. 2339(E), dated 16<sup>th</sup> June, 2021, project falls in category B2 and the proposed capacity of 300 KLPD shall only be used for fuel ethanol manufacturing as per self-certification in form of a notarized affidavit by the Project Proponent. Provided that subsequently if it is found that the ethanol, produced based on the EC granted as per this dispensation, is not being used completely for EBP Programme, or if ethanol is not being produced, or if the said distillery is not fulfilling the requirements based on which the project has been appraised as category B2 project, the EC shall stand cancelled.
- (ii). The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.

- (iii). The project proponent will treat and reuse the treated water within the factory and no waste or treated water shall be discharged outside the premises. NOC shall be obtained from State Irrigation Department for the drain adjacent to proposed project site before start of construction activities.
- (iv). EC granted for a project on the basis of the submitted documents shall become invalid in case the actual land for the project site turns out to be different from the land considered at the time of appraisal of project. Conversion of land use (CLU) certificate shall be obtained before start of construction activities.
- (v). Total Fresh water requirement shall not exceed 4 KL/KL of ethanol production and will be met from Tungabhadra River. Prior permission shall be obtained for surface water withdrawal before start of construction activities. No ground water recharge shall be permitted within the premises. Industry shall construct a storage pond of 60 days capacity and the accumulated water to be used as fresh water thereby reducing fresh water consumption.
- (vi). The spent wash shall be concentrated and dried to form DDGS to be used as cattle feed. ESP shall be installed with the boiler. Boiler ash will be utilized in brick manufacturing unit proposed within plant premises. PP shall use biomass like rice husk/bagasse as fuel for the proposed boiler. Low sulphur coal with maximum sulphur content of 0.5% shall only be used only in case of biomass unavailability. PP shall meet 10% of the total power requirement from solar power by generating power inside plant premises/adjacent/nearby areas.
- (vii). CO<sub>2</sub> bottling plant shall be installed.
- (viii). PP shall allocate at least Rs. 50 Lakhs/annum for Occupational Health Safety. Occupational Health Centre for surveillance of the worker's health shall be set up. The health data shall be used in deploying the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection.
- (ix). Training shall be imparted to all employees on safety and health aspects of chemicals handling. Safety and visual reality training shall be provided to employees.
- (x). The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Firefighting system shall be as per the norms. PESO certificate shall be obtained.

- (xi). Process organic residue and spent carbon, if any, shall be sent to Cement and other suitable industries for its incinerations. ETP sludge, process inorganic & evaporation salt shall be disposed of to the TSDF.
- (xii). The company shall undertake waste minimization measures as below (a) Metering and control of quantities of active ingredients to minimize waste; (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. (c) Use of automated filling to minimize spillage. (d) Use of Close Feed system into batch reactors. (e) Venting equipment through vapour recovery system. (f) Use of high pressure hoses for equipment clearing to reduce wastewater generation.
- (xiii). The green belt of at least 5-10 m width shall be developed in nearly 33% of the total project area @ 2500 trees per hectares, mainly along the plant periphery. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. Records of tree canopy shall be monitored through remote sensing map. Greenbelt shall be developed before commissioning of the plant. Greenbelt of width 20 m shall be developed towards village Hanumanahalli.
- (xiv). PP proposed to allocate Rs. 3.75 Crores towards extended EMP (CER) which shall be spent as submitted in CER plan for monitorable activities like up-gradation of schools with provision of facilities e.g. Class rooms, playground, Laboratory, Library, Computer class, toilets, Drinking Water Facilities, solar light/solar power support for uninterrupted power supply etc. Further, all the proposed activities under CER shall be completed before the commissioning of the plant in consultation with District Administration.
- (xv). There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products and no parking to be allowed outside on public places. Out of the total project area, 15% shall be allotted solely for parking purposes with facilities like rest rooms etc.
- (xvi). Storage of raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions. Biomass shall be stored in covered sheds and wind breaking walls/curtains shall be provided around biomass storage area to prevent its suspension during high wind speed. All Internal roads shall be paved. Industrial vacuum cleaner shall be provided to sweep the internal roads. The Air Pollution Control System shall be interlocked with process plant/machinery for shutdown in case of operational failure of Air Pollution Control Equipment.
- (xvii). Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB

server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.

- (xviii). A separate Environmental Management Cell (having qualified person with Environmental Science/Environmental Engineering/specialization in the project area) equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.

**B. General Condition:**

- (i) No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA, as applicable, to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.
- (ii) The energy source for lighting purpose shall be preferably LED based, or advanced having preference in energy conservation and environment betterment.
- (iii) The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).
- (iv) The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CER activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.
- (v) The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purpose.
- (vi) A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.



- (vii) The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.
- (viii) The environmental statement for each financial year ending 31<sup>st</sup> March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail.
- (ix) The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at <https://parivesh.nic.in/>. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.
- (x) The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.
- (xi) This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.

**21.** The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above conditions is not found satisfactory.

**22.** Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.

**23.** Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

**24.** The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Hazardous Waste (Management, Handling and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 read with subsequent amendments therein.

**25.** This issues with the approval of the competent authority.

**(A. N. Singh)**  
**Scientist-'E'**

**Copy to: -**

1. The Secretary, Department of Forest, Environment & Ecology, Government of Karnataka, Room No. 708, Gate 2, Multi Storey Building, Dr. Ambedkar Veedhi, Bangalore - 1
2. The Regional Officer, Ministry of Env., Forest and Climate Change, Integrated Regional Office, Kendriya Sadan, 4<sup>th</sup> Floor, E&F Wings, 17<sup>th</sup> Main Road, Koramangala II Block, Bangalore - 34
3. The Member Secretary, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-Office Complex East Arjun Nagar, Delhi - 32
4. The Member Secretary, Karnataka State Pollution Control Board, Parisara Bhavan, #49, 4<sup>th</sup>& 5<sup>th</sup> Floor, Church Street, Bangalore -1
5. Monitoring Cell, Ministry of Environment, Forest and Climate Change, Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi
6. The District Collector, District Haveri, Karnataka
7. Guard File/Monitoring File/Parivesh portal/Record File

**(A. N. Singh)**  
**Scientist-'E'**

**E-mail: [aditya.narayan@nic.in](mailto:aditya.narayan@nic.in)**  
**Tel. No. 11-24642176**